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Patent Claims

- 1. Brush sealing ring for use as a sealing element between components which can move relative to one another, in particular between a rotor and a stator as an element which is fixed to the stator, having an annular housing and having a multiplicity of aramid fibre-based bristles which are attached within the housing and protrude radially or axially out of the contour of the housing and whose free end faces form tangents with an imaginary, rotationally symmetrical or planar face, characterized by a combination of the following features:
 - A) the bristles are composed of sections (5, 6) of strands and/or threads of aramid fibres which are present in a wound arrangement,
 - B) each section (5,6) runs in a loop shape around a core (11) extending away from it without crossing over in such a way that its two end faces (7,9; 8, 10) form tangents with the same imaginary face (F) which is spaced apart from the core (11), and
 - C) the sections (5, 6) are arranged around the core (11) in a plurality of layers one on top of the other and are secured in a frictionally locking fashion with a clamping section (12).
- 2. Brush sealing ring according to Claim 1, characterized in that the core (11) is shaped from a metal wine with a round cross section and the clamping section (12) is shaped from a metallic round tube which is slotted in the longitudinal direction.
 - 3. Brush scaling ring according to Claim 1 or 2,

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characterized in that, in addition to their, essentially, radial or axial orientation, the sections (5, 6) have a directional component in the circumferential direction outside the clamping region (12).

- 4. Brush sealing ring according to one or more of Claims 1 to 3, characterized in that the section (5, 6) have end faces (7, 9; 8, 10) which are manufactured by mechanical cutting or shearing off, by laser beam cutting, if appropriate with water cooling ("laser microf jet process"), or by means of water jet cutting
- 15 5. Brush sealing ring according to one or more of Claims 1 to 4, characterized in that the aramid fibres which are used as bristle material correspond in their chemical and physical structure to the Kevlar, Type 49, from DuPont.
 - 6. Brush sealing ring according to one or more of Claims 1 to 5, characterized in that it is configured for sealing predominantly gaseous fluids, including hydrogen.
 - 7. Brush sealing ring according to one or more of Claims 1 to 6, characterized in that it is configured for use in turbo machines of all kinds as well as in electric generators.